# TECHNICAL REVIEW AND EVALUATION OF APPLICATION FOR AIR QUALITY PERMIT NO. 1000046

#### I. INTRODUCTION

Phelps Dodge operates a primary copper smelter in Miami, AZ. Several other activities such as the copper concentrate handling, bedding plant, electrolytic refinery, and rod plant are also carried out at this location.

#### A. Company Information

Facility Name: Phelps Dodge Miami, Inc.
Mailing Address: P.O. Box 4444, Claypool, AZ

Facility Address: Hwy 60, North of Miami, Miami, Gila County, AZ

#### **B.** Attainment Classification

The Miami area has been designated as non-attainment for Particulate Matter < 10 micron aerodynamic diameter (PM10), Total Suspended Particulate Matter (TSP), and Sulfur Dioxide (SO<sub>2</sub>).

#### II. PROCESS DESCRIPTION

Please refer Title V Permit application.

#### III. EMISSIONS

The Phelps Dodge Miami Smelter has the potential to emit greater than 100 tons per year of PM,  $SO_2$ , Nitrogen Oxides ( $NO_x$ ), and Carbon Monoxide (CO), and Lead. It is a "major" source pursuant to Sec 501(2) of the Clean Air Act.

#### IV. COMPLIANCE HISTORY

#### A. Inspections

| Inspection Date (Number) | Type of Inspection   | Results |
|--------------------------|----------------------|---------|
| 5/18/92 (CU:9247)        | Announced Inspection | No NOV  |

| Inspection Date (Number) | Type of Inspection                    | Results  |
|--------------------------|---------------------------------------|--|
| 10/28/92 (CU:9778)       | Unannounced Inspection                | NOV Recommended for Opacity<br>Exceedance from Acid Plant Tailstack<br>(37%)   |
| 11/8/92 (CU:9853)        | Performance test                      | No NOV   |
| 3/23/93 (CU:10001)       | Unannounced Inspection                | No NOV   |
| 5/18/93 (CU:10114)       | Unannounced Inspection                | NOV Recommended for Vent Fume Stack<br>Opacity Exceedance (62.5%)  |
| 6/28/93 (CU:10228)       | Unannounced Inspection                | NOV Recommended for Vent Fume Stack<br>Opacity Exceedance (57%)  |
| 7/27/93 (CU:10308)       | Unannounced Inspection                | NOV Recommended for Vent Fume Stack<br>Opacity Exceedance (75.2%)  |
| 2/1/94 (CU:10645)        | Unannounced Inspection                | No violations  |
| 5/12/94 (CU:10830)       | Unannounced Inspection                | No violations  |
| 2/7/95 (12273)           | Unannounced Inspection                | NOV Recommended for Opacity > 40 % for<br>a plume resulting from open burning. NOV<br>#AQD:CS:12308 issued, Permittee<br>submitted compliance scheme, and NOV<br>closed on 8/23/95 |
| 9/13/95 (13729)          | RATA on SO <sub>2</sub> CEMs          | No NOV   |
| 3/19/96 (15001)          | Level 3 / Performance Test            | No NOV   |
| 6/20/96 (15597)          | Level Two / Unannounced<br>Inspection | No NOV   |
| 12/12/96 (16540)         | Level One / Unannounced<br>Inspection | No NOV   |
| 4/16/97 (17284)          | Level One / Performance Test          | No NOV   |
| 7/8/97 (17750)           | Level One / Performance Test          | No NOV   |
| 12/2/97 (18604)          | Level One / Performance Test          | No NOV   |
| 2/20/98 (19090)          | Level One / Performance Test          | No NOV   |
| 4/20/98 (19310)          | Level One / Performance Test          | No NOV   |
| 4/23/98 (19312)          | Level One / Performance Test          | No NOV   |
| 6/24/98 (19659)          | Level One /Performance Test           | No NOV   |

| Inspection Date (Number) | Type of Inspection            | Results                           |
|--------------------------|-------------------------------|-----------------------------------|
| 9/24/98 (20324)          | Level 2 (Periodic Inspection) | No NOV                            |
| 12/8/98 (20894)          | Level 1 (Performance test)    | No NOV                            |
| 2/18/99 (21326)          | Level 2 (Surveillance)        | No NOV                            |
| 4/20/99 (21603)          | Level 1 (Performance test)    | No NOV                            |
| 5/4/99 (21725)           | Level 2 (Periodic Inspection) | No NOV                            |
| 10/24/99 (22951)         | Level 1 (Performance test)    | No NOV                            |
| 3/20/2000 (23759)        | Level 2 (Periodic)            | No NOV                            |
| 5/15/2000 (24048)        | Level 1 (Performance test)    | No NOV                            |
| 8/31/2000 (24742)        | Level 1 (Surveillance)        | NOV- opacity from vent fume stack |
| 10/24/2000 (25018)       | Level 1 (Performance test)    | No NOV                            |
| 11/3/2000 (25047)        | Level 2 (Periodic)            | No NOV                            |
| 12/6/2000 (25215)        | Level 2                       | No NOV                            |
| 1/3/2001 (25317)         | Level 1 (Performance test)    | No NOV                            |
| 4/23/2001 (25775)        | Level 1 (Performance test)    | No NOV                            |
| 9/5/2001 (26329)         | Level 2                       | No NOV                            |

#### V. APPLICABLE REGULATIONS VERIFICATION

The Permittee has identified the applicable regulations that apply to each unit in the permit application. The following table summarizes the findings of the Department with respect to applicability or non-applicability of applicable regulations that apply to each unit. Installation Permit and other previous permit conditions are discussed under Section VII of this technical review document.

#### **Applicable regulations verification**

| Unit ID   | Control<br>Equipment  | Applicable<br>Regulations  | Verification   |
|---|---|--|--|
| Material Handling and<br>Bedding Plant  | Dedicated baghouses for individual storage bins     Water sprays      | R18-2-604.A R18-2-604.B R18-2-606 R18-2-607 R18-2-610 R18-2-702.B Installation Permit #1232 limits on 2 concentrate bin vents, revert bin, coal bin, and flux bin at 0.32 tpy each.  | Point source opacity standard from R18-2-702.B apply to the baghouses. All non point sources shall be regulated by Article 6 of the State regulations  |
| Process Gases from the IsaSmelt Furnace / Converter [Acid Plant Tail Gas Stack] | Acid Plant (SO <sub>2</sub> )  Chemical Scrubber * (SO <sub>2</sub> ) | 40 CFR 60.163(a) $SO_2 <= 650 \ ppm$ 40 CFR 60.164(b) $Opacity <= 20 \%$ 40 CFR 52.126(b)(1) $Particulate \ matter \ std$ R18-2-715.F.4 $SO_2 \ MPR$ IP 1232/1232R1 $SO_2 <= 3515 \ tpy$ $PM <= 87.67 \ tpy$ $Pb <= 0.44 \ tpy$ NMBM Feed-rate of 850,000 tpy  1000266 $NO_x <= 97 \ pph \ or 425 \ tpy$ | The IsaSmelt furnace was installed in the early-90s. The Acid Plant accepts exhaust from both the IsaSmelt, and the Converters. The Converters were built prior to the NSPS trigger date, but since the Acid Plant accepts gas streams from both the furnace and the converters, the Acid Plant Tailgas Stack is subject to the NSPS 650 ppm limit for SO <sub>2</sub> and 20 % limit for opacity. In addition, the MPR rule is applicable to all stacks facilitywide. Therefore, the Acid Plant Tailgas Stack and the Vent Fume Stack are all subject to the MPR rule. When the IsaSmelt furnace was installed, an emissions "offsets" analysis was carried out to demonstrate that the increase in SO <sub>2</sub> and PM emissions from the change would be below "significance" levels, and therefore it would not be necessary to carry out a PSD review for these pollutants. The analysis resulted in the prescription of emission rate limits for these pollutants. The limit on the feedrate of NMBM is also a result of this analysis. A performance test on NOx emissions following installation of the IsaSmelt revealed that NOx emissions had increased by greater than a "significant" amount after the change. A PSD review was completed, and the NOx limits were added to the installation permit through significant revision number 1000266. |

| Unit ID  | Control<br>Equipment                             | Applicable<br>Regulations   | Verification  |
|--|--|---|---|
| Vent Fume Stack  | Chemical<br>Scrubber<br>(SO <sub>2</sub> and PM) | 40 CFR 52.126(b)(1) Particulate matter std  R18-2-715(D) Opacity <= 20%  R18-2-715.F.4 SO <sub>2</sub> MPR  IP 1232/1232R1 SO <sub>2</sub> <= 1336 tpy PM <= 198.7 tpy Pb <= 105.3 tpy Compliance Plan Requirements | The Vent Fume stack serves as the point of exhaust for fugitive emissions collected from the electric furnace, IsaSmelt furnace. The MPR rule is applicable to all stacks facilitywide. Therefore, the Acid Plant Tailgas Stack and the Vent Fume Stack are subject to the MPR rule. When the IsaSmelt furnace was installed, an emissions "offsets" analysis was carried out to demonstrate that the increase in SO <sub>2</sub> and PM emissions from the change would be below "significance" levels, and therefore it would not be necessary to carry out a PSD review for these pollutants. The analysis resulted in the prescription of emission rate limits for these pollutants. The limit on the feedrate of NMBM is also a result of this analysis.  The permit will contain a compliance plan for addressing opacity problems associated with the vent fume stack. The compliance plan will contain an enforceable sequence of actions with milestones leading to final compliance with the 20% standard (see Section VI for more detail). |
| Smelter Fugitives  |  | R18-2-702(B)<br>Opacity $< = 40\%$<br><b>IP 1232/1232R1</b><br>$SO_2 \ cap < = 10368 \ tpy$<br>$Pb < = 44.45 \ tpy$   | When the IsaSmelt furnace was installed, an emissions "offsets" analysis was carried out to demonstrate that the increase in $SO_2$ emissions from the change would be below "significance" levels, and therefore it would not be necessary to carry out a PSD review. The analysis resulted in the setting of $SO_2$ emission limits.  |
| Converter Preheaters   |  | R18-2-702<br>R18-2-724(C)(1)<br>R18-2-724(I)  | Fuel burning equipment subject to State rules   |
| Change Room Heater   |  | R18-2-702<br>R18-2-724(C)(1)<br>R18-2-724(I)  | Fuel burning equipment subject to State rules   |
| Isa Auxiliary Boiler   |  | 40 CFR 60, Subpart Dc   | Fuel burning equipment subject to Subpart Dc of the NSPS  |
| Isa Emergency Diesel<br>Generator, Smelter<br>Emergency Diesel<br>Generator, Emergency<br>Feedwater Pump Diesel<br>Generator |  | R18-2-702<br>R18-2-719  | Stationary Rotating Machinery subject to State rules  |

| Unit ID   | Control<br>Equipment      | Applicable<br>Regulations   | Verification  |
|---|---------------------------|---|---|
| Electrolytic Refinery<br>Boilers (Gas & Oil<br>Fired)   |                           | 40 CFR 60, Subpart Dc   | Fuel burning equipment subject to Subpart Dc of the NSPS  |
| Thermal Breaker<br>Heater   |                           | R18-2-702<br>R18-2-724(C)(1)<br>R18-2-724(I)  | Fuel burning equipment subject to State rules   |
| Acid Plant Preheater  |                           | R18-2-702<br>R18-2-724(C)(1)<br>R18-2-724(I)  | Fuel burning equipment subject to State rules   |
| Gasoline Storage Tanks  |                           | R8-2-710 reporting rqmts.   | Standards of Performance for Existing<br>Storage Vessels for Petroleum liquids  |
| Diesel Fuel Storage<br>Tanks  |                           | R8-2-710 reporting rqmts.   | Standards of Performance for Existing<br>Storage Vessels for Petroleum liquids  |
| Anode Furnaces and Casting  | Steam Injection<br>System | R18-2-702.B   | Opacity standard for process fugitives  |
| Electrolytic refining<br>Refining cell, Anode<br>slime processing, and<br>Rod Plant (incl shaft<br>furnace)   |                           | R18-2-730.D<br>R18-2-730.F<br>R18-2-730.G<br>R18-2-702.B                                    | These units are not covered by any specific existing source standard. They are, hence, regulated as unclassified sources. |
| Non point sources:<br>driveways, parking<br>lots, and vacant lots,<br>open area construction,<br>reparation, earth<br>excavation, roadway<br>construction, repair or<br>reconstruction, material<br>transportation, material<br>handling, storage piles,<br>stacking and reclaiming<br>machinery at storage<br>piles, site and roadway<br>cleaning. |                           | R18-2-604.A<br>R18-2-604.B<br>R18-2-605<br>R18-2-606<br>R18-2-607<br>R18-2-608<br>R18-2-610 | The regulations listed are applicable to non point sources.   |
| Mobile Sources  |                           | ADEQ (A.A.C.)<br>R18-2-801<br>R18-2-804   | These regulations are applicable to all mobile sources.   |

| Unit ID   | Control<br>Equipment | Applicable<br>Regulations   | Verification  |
|---|----------------------|---|---|
| Other periodic activities (abrasive blasting, spray painting, renovation operations, air conditioner repairs) |                      | R18-2-726 (sand<br>blasting operations)<br>R18-2-727 (spray<br>painting operations)<br>R18-2-1101.A.8<br>(NESHAPS for<br>asbestos)  | Relevant requirements applicable to the periodic activities.  |
|   |                      | CFR's 40 CFR 82- Subpart F- Protection of Stratospheric ozone.  |   |
| Miscellaneous storage tanks   |                      | R18-2-730.D<br>R18-2-730.F<br>R18-2-730.G   | These units are not covered by any specific existing source standard. They are, hence, regulated as unclassified sources. |
| Ambient Monitors  |                      | ADEQ (A.A.C.)<br>R18-2-202.A<br>R18-2-202.B<br>R18-2-715.02.E<br>R18-2-215.A<br>R18-2-215.C<br>R18-2-216.A<br>R18-2-216.B<br>R18-2-219.A<br>R18-2-219.A<br>R18-2-219.B<br>R18-2-219.C.1 | Ambient air quality standards and requirement to operate ambient monitors   |
|   |                      | And other applicable requirements from prior permits  |   |

<sup>\*</sup> The caustic scrubber associated with the acid plant is not subject to the bypass provisions in A.A.C. R18-2-715.01.T.

#### VI. COMPLIANCE PLAN FOR VENT FUME STACK

A.A.C. R18-2-715.D requires that the opacity of emissions from the vent fume stack not exceed 20%. A.A.C. R18-2-702.D authorizes the Director to grant an adjusted, less stringent opacity standard if the rule criteria are satisfied. The Permittee has petitioned for an adjusted opacity standard for the vent fume stack and contends that it has made the demonstrations required under R18-2-702.D. ADEQ does not agree with PDMI's characterization of the status of the variance petition. The Permittee and the Director have developed the following compliance schedule in order to ensure compliance with A.A.C. R18-2-715.D.

March 15, 2002 Submit Report on Status of Evaluation of Control Options

July 15, 2002 Submit Report on Control Option Selected

December 15, 2002 Submit Permit Application
January 31, 2003 Complete Detailed Engineering
May 15, 2003 Commence Construction
April 15, 2004 Equipment Fully Operational

May 15, 2004 Schedule performance test to demonstrate compliance with 20%

opacity limit

#### VII. PREVIOUS PERMITS AND CONDITIONS

#### **A.** Previous Permits

The following table lists all the permits that have been issued to the source thus far.

#### **Previous permits**

| Date Permit Issued | Permit #  | Application Basis   |
|--------------------|---|---|
| 8/1/84             | 0310-84   | Operating Permit  |
| 5/30/91            | 1232  | Installation Permit   |
| 11/4/94            | 1232R1  | Minor Revision to Installation Permit 1232                        |
| 2/8/96             | 1000324   | Minor Revision to Installation Permit 1232                        |
| 4/17/96            | 1000208   | Minor Revision to Installation Permit #1232                       |
| 5/3/96             | 1000382   | Administrative Amendment #1000382 to Installation<br>Permit #1232 |
| 5/30/96            | 1000340   | Significant Revision to Installation Permit #1232                 |
| 12/24/97           | 1000266   | Significant Revision to Installation Permit #1232                 |
| 11/11/98           | 1000460   | Minor Revision to Operating Permit #0310-84                       |
| 4/14/2000          | 1001190 Minor revision to Installation Permit #12 |   |
| 3/27/2000          | 1001248   | Minor revision to Operating Permit #0310-84                       |

#### **B.** Previous Permit Conditions

Operating Permit #0310-84

| OP #0314-85, | Determination |      |        | Remarks        |   |
|--------------|---------------|------|--------|----------------|---|
| References   | Delet<br>e    | Keep | Revise | Streamlin<br>e |   |
| Att A.1      |               |      | X      |                | Requirement to comply with applicable air regulations will be captured in the Title V permit  |
| Att A.2      |               |      | х      |                | Recordkeeping and reporting requirements will be structured appropriately in the Title V permit to track compliance with applicable requirements. Pursuant to Significant Revision #1000340, requirements relating to the Air Quality Maintenance System shall be deleted |
| Att A.3      |               |      | х      |                | Reporting requirements for excess<br>emissions and emergencies will be<br>outlined in the Title V permit  |
| Att A.4      | х             |      |        |                | Requirement to operate the AQMS   |
| Att A.5      |               |      | Х      |                | Plant-wide emission limits, bypass requirements, and sulfur balance requirements will be outlined in the Title V permit   |
| Att.A.6      | х             |      |        |                | Compliance schedule for installation associated with Installation Permit No. 1173   |
| Att A.7      |               |      | X      |                | Particulate matter emissions limits and testing to be outlined in Title V permit  |
| Att A.8      |               |      | х      |                | Requirements for operation of CEM's and QA/QC procedures  |
| Att A.9      |               |      | X      |                | Permit revocation requirements  |
| Att A.10     |               |      | Х      |                | Permit violations and enforcement action  |
| Att B        | Х             |      |        |                | Air Quality Maintenance System requirements are obsolete. Have been deleted in Title V permit.  |

Installation Permit #1232- Installation of Isasmelt Furnace

| IP #1232,<br>References | Determination |      |        | Remarks        |   |
|-------------------------|---------------|------|--------|----------------|---|
| References              | Delet<br>e    | Keep | Revise | Streamlin<br>e |   |
| Att B.I                 |               | Х    |        |                | Applicable requirements for the<br>Isasmelt installation  |
| Att B.II.A              |               | X    |        |                | Acid plant tail gas stack limit   |
| Att B.II.B              |               | X    |        |                | State standard- Multi Point Rollback<br>Rule  |
| Att B.II.C              |               |      | X      |                | Opacity standards. 10% opacity standard applies only to process fugitives in a copper mining/milling facility.  |
| Att B.II.D              |               | Х    |        |                | Determination of fugitive sulfur dioxide emissions by use of a sulfur balance.  |
| Att B.II.E              |               |      | х      |                | Maximum allowable emission rates for Sulfur dioxide, Particulates, Pb, As, Hg, Zn, Sb, Ba, Cd, Cr, Ag, Zn, Mn, Ni, and Se. Limits for Particulates, Lead, and Sulfur dioxide retained in Title V permit. Other heavy metal limits eliminated in permit revision subsequent to Permit #1232. |
| Att B. II.F             |               |      | х      |                | Excess emissions reporting for sulfur dioxide and lead  |
| Att B.II.G              | Х             |      |        |                | Excess emissions reporting for other trace metals. Trace metal emission study was a one-time requirement.   |
| Att B.III               |               |      | X      |                | General stack sampling requirements- moved to Att A of Title V permit   |
| Att B.IV                |               |      | X      |                | Testing requirements set in Title V permit to adequately track compliance with applicable requirements  |
| Att B.V                 |               |      | Х      |                | Requirement to operate CEM's and perform QA/QC procedures   |
| Att B.VI.A              |               |      | Х      |                | Excess emissions reporting - in AttA of Title V permit  |

| IP #1232,          |            | Determination |        |                | Remarks  |
|--------------------|------------|---------------|--------|----------------|--|
| References         | Delet<br>e | Keep          | Revise | Streamlin<br>e |  |
| Att B.VI., B and C |            |               | X      |                | Recordkeeping and reporting requirements set in Title V permit to adequately track compliance with applicable requirements |
| Att B.VII          |            | X             |        |                | Air Pollution Control Requirements   |
| Att B.VIII.A       |            | X             |        |                | NMBM limit of 850,000 tons/year  |
| Att B.VIII.B       |            | Х             |        |                | Limitation of 25,000 dry tons of hazardous waste in feedstock  |
| Att B.IX           |            | X             |        |                | Ambient monitors for PM-10   |
| Att B.X            | х          |               |        |                | Trace metal study- requirement from installation permit #1232.  Deleted by a subsequent permit revision                    |

Minor Revision #1232R1 (Revision to Installation Permit #1232 to revise emission limits in Attachment C)

| Permit #1232R1 | Determination |      |        | Remarks        |   |
|----------------|---------------|------|--------|----------------|---|
| References     | Delet<br>e    | Keep | Revise | Streamlin<br>e |   |
| I              |               |      |        | х              | Revisions of maximum allowable emissions for lead and mercury and recognizing arsenic and mercury as hazardous air pollutants |
| II             |               |      |        | Х              | Statement that other conditions from IP #1232 shall remain unchanged  |

Minor Revision #1000324 (Revision to Installation Permit #1232 to replace acid plant preheater)

| Minor revision          |            | Determination |        |            | Remarks   |
|-------------------------|------------|---------------|--------|------------|---|
| #1000324,<br>References | Delet<br>e | Keep          | Revise | Streamline |   |
| II.G.1                  |            | X             |        |            | Particulate matter emission limit from R18-2-724. |
| II.G.2                  |            | X             |        |            | Limit on sulfur dioxide                           |

| Minor revision          | Determination |      | Remarks |            |  |  |
|-------------------------|---------------|------|---------|------------|--|--|
| #1000324,<br>References | Delet<br>e    | Keep | Revise  | Streamline |  |  |
| II.G.3                  |               | X    |         |            | Opacity standard                                     |  |
| II.G.4                  |               | X    |         |            | Limitation to burn only natural gas in the preheater |  |

Minor Revision #1000208 (Revision to Installation Permit #1232 t o revise the tons per year amount of sulfur and trace elements in the recyclable hazardous waste feedstock)

| Minor revision          |            | Determination |        | Remarks        |   |
|-------------------------|------------|---------------|--------|----------------|---|
| #1000208,<br>References | Delet<br>e | Keep          | Revise | Streamlin<br>e |   |
| I                       | X          |               |        |                | Revises the ton per year amount of sulfur and trace elements in the recyclable wastes used as feed to the Isa smelt.  (Revised subsequently by Administrative Amendment #1000382) |

#### Administrative Amendment #1000382 to Installation Permit #1232

| Administrative<br>Amendment | Determination |      |        |                | Remarks  |
|-----------------------------|---------------|------|--------|----------------|--|
| #1000208<br>References      | Delet<br>e    | Keep | Revise | Streamlin<br>e |  |
| Att B.II                    |               | х    |        |                | revises limits in Minor revision<br>#1000208 to reflect that there will be<br>only limits on trace metals in<br>recyclable waste feedstock |

Significant Revision #1000266 to Installation Permit #1232 (PSD permit for nitrogen oxides related to the Isasmelt Installation)

| Significant<br>revision<br>#1000266,<br>References |            | Determination |        |                | Remarks                 |
|--|------------|---------------|--------|----------------|-------------------------|
|  | Delet<br>e | Keep          | Revise | Streamlin<br>e |                         |
| Att B.I  |            | X             |        |                | Applicable requirements |

| Significant<br>revision<br>#1000266,<br>References | Determination |      |        | Remarks        |   |
|--|---------------|------|--------|----------------|---|
|  | Delet<br>e    | Keep | Revise | Streamlin<br>e |   |
| Att B.II.A   |               | X    |        |                | NO <sub>X</sub> limit on the acid plant tailgas Testing and periodic monitoring/recordkeeping measures to show compliance with monthly and annual NO <sub>X</sub> limits respectively   |
| Att B.II.B   |               | X    |        |                | Hourly NO <sub>x</sub> limit and limitation to burn only natural gas for the auxiliary boiler   |
| Att B.II.C   |               | х    |        |                | Hourly NO <sub>x</sub> limit, No.2 Diesel fuel usage limitation, and 500 hour/year operational limitation on the Isasmelt emergency genset  |
| Att B.III  |               | X    |        |                | Limitation of 850, 000 tons per year of NMBM  |
| Att B.IV   |               | x    |        |                | Recordkeeping requirements for daily, monthly, and year to date NMBM processed, monthly and year to date NO <sub>x</sub> emissions from the acid plant tailgas, daily, monthly, and year to date hours of operation of the acid plant, monthly and year to date hours of operation of the emergency generator |
| Att B.V & VI                                       |               | X    |        |                | Semi annual testing requirements of the NO <sub>x</sub> on the acid plant tail gas and reporting requirements   |

### Minor Revision #1000460 to Operating Permit #0310-84

| Minor revision          | Determination |      |        |                | Remarks  |
|-------------------------|---------------|------|--------|----------------|--|
| #1000460,<br>References | Delet<br>e    | Keep | Revise | Streamlin<br>e |  |
| Att A.I                 |               | Х    |        |                | Clarification that the opacity limit for fugitive emissions from the smelter is 40%. |

Significant Revision #1000340 to Installation Permit #1232 (revises installation permit requirements for ambient monitoring, metal emission guidelines and associated stack testing and sulfur balance methodology)

| Significant revision    |            | Dete | rmination |                | Remarks   |  |
|-------------------------|------------|------|-----------|----------------|---|--|
| #1000340,<br>References | Delet<br>e | Keep | Revise    | Streamlin<br>e |   |  |
| I.A                     |            | Х    |           |                | Revises PM-10/metals ambient monitoring requirements  |  |
| I.B                     |            | Х    |           |                | Revises sulfur dioxide ambient monitoring requirements  |  |
| II                      |            | Х    |           |                | Deletion of Interim guidelines,<br>reporting/action level emission rates<br>contained in Attachment C-2 Revised<br>of Permit Revision #1232R1 |  |
| III                     |            | X    |           |                | Deletion of requirements in IP #1232 relating to stack testing of trace elements  |  |
| IV                      |            | Х    |           |                | Deletion of references to Air Quality<br>Maintenance Systems in Operating<br>Permit #0310-84  |  |
| V                       |            | X    |           |                | Semi annual stack testing for PM ar<br>Lead on the Acid Plant and Vent<br>fume stacks   |  |
| VI                      |            | X    |           |                | Estimation of fugitive sulfur dioxide emissions by the sulfur balance methodology   |  |

Minor Revision #1001190 to Installation Permit #1232 (revises limit of Arsenic content in the recyclable hazardous waste feedstream)

| Minor revision   |            | Determination |        | Remarks        |   |
|--|------------|---------------|--------|----------------|---|
| #10001190,<br>References   | Delet<br>e | Keep          | Revise | Streamlin<br>e |   |
| No number<br>(revises<br>Administrative<br>Amendment<br>#1000382,<br>Condition II) |            | х             |        |                | Revises As content of recyclable hazardous waste stream to be 10 tpy in the 365 day period following the issuance of this permit revision. At the end of the 365 day period, the Arsenic limit would revert back to being 5 tpy as noted in Ad Amendment #1000382 |

Minor revision #1001248 to Operating Permit #1001248 (revision to exempt the Acid Plant Inlet CEM from auditing and reporting requirements)

| Minor revision          | Determination |      | Remarks |                |  |
|-------------------------|---------------|------|---------|----------------|--|
| #1001248,<br>References | Delet<br>e    | Keep | Revise  | Streamlin<br>e |  |
| I                       |               | х    |         |                | Condition clarifying that the CEMS to be used to demonstrate compliance with the multi point rollback rules would be the Acid Plant CEM, Vent Fume Stack CEM, and the 90 inch duct CEM |
| II                      |               | X    |         |                | Requirement that the facility cannot operate on partial bypass during periods of acid plant shutdown   |

#### VIII. PERIODIC MONITORING REQUIREMENTS

#### A. Bi-weekly opacity monitoring (for non-NSPS scrubbers and baghouses)

The Permittee is required to establish a baseline opacity level at the exit of each air pollution control equipment under normal representative operating conditions. The Permittee is required to make a bi-weekly survey of the visible emissions from the emission units including fugitive emissions. The Permittee is required to create a record of the date on which the survey was taken, the name of the observer, and the results of the survey. If the visible emissions do not appear to exceed the baseline opacity level, the Permittee would note in the record that the visible emissions were below the baseline opacity, and it did not require a Method 9 to be performed.

If the Permittee finds that on an instantaneous basis the visible emissions are in

excess of the baseline opacity level but are below the opacity standard, then he is required to make a six-minute Method 9 observation. If this observation indicates opacity in excess of the baseline opacity level but is below the opacity standard then the Permittee is required to adjust or repair the controls or the equipment to bring the opacity to or below baseline level.

If the six-minute reading indicates that the opacity is above both the baseline level and the opacity standard then the Permittee is required to adjust the process equipment or process control equipment to bring the opacity below the baseline level. In addition, the Permittee shall report it as excess emissions. If the Permittee finds that the visible emissions are less than the baseline opacity, then the Permittee is required to record the source of emission, date, time, and result of the test.

The Permittee is required to adopt a similar approach with fugitive dust emissions. However, rather than establishing baseline opacity level for fugitive emissions the permittee is required to conduct a visual survey of visible emissions against the 40% opacity standard.

ADEQ believes that the bi-weekly visual survey approach identified in the preceding paragraphs reasonably assure compliance with the opacity and particulate matter standards. Although no data are available to directly correlate opacity to particulate matter emissions, doing so would at least indicate potential problems with the air pollution control device. If corrective actions are taken to rectify the problems associated with the pollution control device, then compliance can be inferred on the basis that the source operates its pollution control equipment in a manner consistent with good air pollution control practices. Opacity above the baseline level but less than 40% does not hold the source in violation of the particulate matter standard, but merely requires the source to identify and alleviate the problem by taking corrective actions to reduce the opacity to less than the baseline level. However, not taking corrective actions could potentially hold the source in violation of the permit terms.

Also, it shall be noted that all references to Method 9 observations shall be construed as meaning a six-minute observation and not a 3-hour performance test.

#### **B.** Non-Point Sources Monitoring

Non-point sources are subject to the 40% opacity standard and other Article 6 requirements. Periodic monitoring for opacity standard entails a bi-weekly visible emissions survey in accordance with an ADEQ-approved observation

plan, by a certified Method 9 observer. If the visible emissions survey indicates that a Method 9 reading may be required, the observer shall do so, and maintain records of the results. Any observed exceedance of the opacity standard should be reported appropriately.

#### C. Sulfur Dioxide Emissions Monitoring

The permit contains sulfur dioxide emission limitations which were accepted by PDMI in the past to net out of PSD review. The permit also contain emission limitations from A.A.C. R18-2-715 (Multi-Point Rollback Rule). The source will be demonstrating compliance with the limits for the point sources by using Continuous Emission Monitoring Systems (CEMS). The permit contains provisions for the source to conduct quality assurance procedures on the CEMS to ensure data quality and reliability. Fugitive emission from the facility will be tracked by using the monthly sulfur balance reports.

## D. Fossil-fuel Fired Industrial and Commercial Equipment (non-NSPS fuel burning equipment subject to the state regulations under R18-2-724)

#### 1. Particulate Matter

Permittee is required to keep on record the lower heating value of the fuel being fired. This recordkeeping requirement will serve as the periodic monitoring for the particulate matter emission standard.

#### 2. Sulfur Dioxide

Permittee is required to keep on record the heating value, density, and sulfur content for the diesel fuel being fired. This recordkeeping requirement will serve as the periodic monitoring for the sulfur dioxide emission standard.

#### 3. Opacity

A certified EPA Reference Method 9 observer shall conduct a monthly survey of visible emissions emanating from the stacks of the boilers. If the opacity of the emissions observed appears to exceed the standard, the observer shall conduct a certified EPA Reference Method 9 observation. The results of the Method 9 observation shall be maintained and excess emissions reported.

#### IX. INSIGNIFICANT ACTIVITIES

The applicant has requested the following activities to be deemed as "insignificant". According to A.A.C. R18-2-101.54, for an activity to be deemed "insignificant", there should be no applicable requirement for the activity. This was the basis used to determine if the activities in the following list qualify as an "insignificant" activity under Arizona law.

| S. No. | INSIGNIFICANT ACTIVITY NAME  | Yes/No | Reason  |
|--------|--|--------|---|
| 1      | Gas turbines and stationary reciprocating internal combustion engines of not more than 325 aggregate brake horsepower  | No     | AACR18-2-719  |
| 2      | Gas turbines and stationary reciprocating internal combustion engines that are emergency or standby units  | No     | AACR18-2-719  |
| 3      | Each individual piece of fuel burning equipment, other than internal combustion engines, which is fired at a sustained rate of not more than 1000000 Btu per hour for anual 8 hour period or less                  | No     | AACR18-2-724  |
| 4      | Fuel combustion emission units and direct combustion units designed and used for comfort heating purposes or hot water used for personal hygiene   | No     | AACR18-2-724  |
| 5      | Analytical and experimental laboratory equipment which is bench scale in nature including quality control/quality assurance laboratories supporting a smelting facility, and research and development laboratories | Yes    | AACR18-2-101.57(j)  |
| 6      | Small scale pilot scale research and development projects (on a case-by-case basis)  | No     | Contact ADEQ to<br>ensure that permit not<br>required, case-by-case |
| 7      | Lab equipment used for chemical and physical analysis  | Yes    | AACR18-2-101.57 (j)   |
| 8      | Chemical Storage and Process Holding Tanks   | No     | Identify each tank  |
| 9      | Storage of butane, propane, or liquified petroleum gas less than 100 gallons   | Yes    | AACR18-2-101.57(j)  |
| 10     | Petroleum product storage tanks containing diesel and fuel oil (capacity < 40,000 gal), transformer oil, used oil, gasoline storage equipment (capacity < 10,000 gal)  | Yes    | AACR18-2-101.57<br>(b&c)  |
| 11     | Piping and storage systems for natural gas, propane, and liquified petroleum gas   | Yes    | AACR18-2-101.57 (j)   |
| 12     | Piping of fuel oils, used oil, and transformer oil   | Yes    | AACR18-2-101.57 (j)   |
| 13     | Storage and handling of drums or other transportable containers where the containers are sealed during storage (includes containers of RCRA waste and used oil)  | Yes    | AACR18-2-101.57 (j)   |

| S. No. | INSIGNIFICANT ACTIVITY NAME   | Yes/No | Reason  |
|--------|---|--------|---|
| 14     | Storage tanks of any size containing exclusively soaps, detergents, waxes, grease, aqueous salt solutions, aqueous acid solutions, or aqueous caustic solutions   | Yes    | AACR18-2-101.57 (j)   |
| 15     | Acid loading and unloading  | Yes    | AACR18-2-101.57 (j)   |
| 16     | Waste oil collection and recycling  | Yes    | AACR18-2-101.57 (j)   |
| 17     | Water treatment or storage systems for boiler feedwater   | Yes    | AACR18-2-101.57 (j)   |
| 18     | Water treatment or storage or cooling systems for process liquids and gases containing no chromium water treatment compounds  | Yes    | AACR18-2-101.57 (j)   |
| 19     | Chemical storage associated with water and wastewater treatment where the water is treated for consumption and/or use within the permitted facility   | Yes    | AACR18-2-101.57 (j)   |
| 20     | The collection, transmission, liquid treatment, and solids treatment processes at domestic type wastewater and sewage treatment works, or treatment facilities, including septic tank systems, which treat only domestic type wastewater and sewage | Yes    | AACR18-2-101.57 (j)   |
| 21     | Housekeeping activities and associated products used for cleaning purposes, including collecting spilled and accumulated materials at the source, including operations of fixed vacuum cleaning systems specifically for such purposes              | Yes    | AACR18-2-101.57 (j)   |
| 22     | Air conditioning cooling, heating or ventilating equipment<br>not designed to remove air contaminants generated by or<br>released from associated or other equipment  | No     | Language unclear and broad. Need to have specific references                        |
| 23     | General office activities such as paper shredding, copying, photographic activities, and blueprinting.  | Yes    | AACR18-2-101.57 (j)   |
| 24     | Rest room facilities and associated cleanup operations, and stacks or vents used to prevent the escape of sewer gas through plumbing traps  | Yes    | AACR18-2-101.57 (j)   |
| 25     | Smoking rooms and areas   | Yes    | AACR18-2-101.57 (j)   |
| 26     | Use of consumer products including hazardous substances as that term is defined in the Federal Hazardous Substances Act (15 USC 1261 et. Seq.) Where the product is used at a source in the same manner as normal consumer use                      | No     | Language broad and<br>not definitive. Need<br>more specific activity<br>description |
| 27     | Vacuum cleaning systems where the system is used exclusively for industrial or commercial purposes  | Yes    | AACR18-2-101.57 (j)   |
| 28     | Building maintenance and janitorial activities  | Yes    | AACR18-2-101.57 (j)   |
| 29     | Landscaping and site housekeeping equipment   | Yes    | AACR18-2-101.57 (j)   |

| S. No. | INSIGNIFICANT ACTIVITY NAME  | Yes/No | Reason  |
|--------|--|--------|---|
| 30     | Fugitive emissions from small-scale landscaping activities   | Yes    | AACR18-2-101.57 (j)<br>(provided reasonable<br>control practices are<br>employed) |
| 31     | Use of pesticides, fumigants, and herbicides   | No     | AACR18-2-730  |
| 32     | Groundskeeping activities and products   | Yes    | AACR18-2-101.57 (j)   |
| 33     | Firefighting activities and training conducted at the source in preparation for fighting fires   | No     | AACR18-2-602  |
| 34     | Open burning activities  | No     | AACR18-2-602  |
| 35     | Flares used to indicate danger   | Yes    | AACR18-2-101.57 (j)   |
| 36     | Activities associated with construction, repair, or maintenance of roads or other paved or open areas, including operation of street sweepers, vacuum trucks, spray trucks and other vehicles related o the control of fugitive emissions of such roads or other areas | No     | Article 6   |
| 37     | Unpaved public and private roadways, except for haul roads located within a stationary source site boundary (pertains to regularly trafficked roadways, will vary according to facility)   | No     | Article 6   |
| 38     | Road and lot paving operations at commercial and industrial facilities   | No     | Article 6   |
| 39     | Sanding of streets and roads to abate traffic hazards caused by ice and snow   | Yes    | AACR18-2-101.57 (j)   |
| 40     | Street and parking lot striping  | Yes    | AACR18-2-101.57 (j)   |
| 41     | Fugitive dust emissions from the operation of a passenger automobile, station wagon, pickup truck, or van at a stationary source   | Yes    | AACR18-2-101.57 (j)   |
| 42     | Shoveling to and from belt conveyors and drop boxes  | No     | Article 6   |
| 43     | Air lance operation  | No     | Part of Isa Furnace   |
| 44     | Mechanized or manual cleanup and haulage operation   | No     | Article 6   |
| 45     | Concentrate reclamation  | No     | Article 6   |
| 46     | Waster concrete reclamation  | No     | Article 6   |
| 47     | RR Track Maintenance   | No     | Article 6   |
| 48     | Portable waterfield maintenance  | Yes    | AACR18-2-101.57 (j)   |
| 49     | Drilling and well development  | No     | Article 6   |

| S. No. | INSIGNIFICANT ACTIVITY NAME   | Yes/No | Reason                                      |
|--------|---|--------|---|
| 50     | Salvage operations  | Yes    | AACR18-2-101.57 (j)                         |
| 51     | Cleanup of ditches  | No     | Article 6                                   |
| 52     | Stormwater drainage control   | Yes    | AACR18-2-101.57 (j)                         |
| 53     | Cleanout of water collection sump   | Yes    | AACR18-2-101.57 (j)                         |
| 54     | Cleanup of railcars and clogged chutes  | No     | Article 6                                   |
| 55     | Delumper cleanout   | No     | Article 6                                   |
| 56     | Manual cleanup around conveyor belts and chutes   | No     | Article 6                                   |
| 57     | Facilities used for preparing food or beverages primarily for consumption at the source   | Yes    | Article 6                                   |
| 58     | Equipment using water, water and soap or detergent, or a suspension of abrasives in water for purposes of cleaning and finishing  | Yes    | AACR18-2-101.57 (j)                         |
| 59     | Construction and disturbance of surface areas for purposes of land development  | No     | Article 6                                   |
| 60     | Activities at a source associated with the maintenance, repair or dismantlement of an emission unit or other equipment installed at the source, including preparation for maintenance, repair or dismantlement and preparation for subsequent startup, including preparation of a shutdown vessel for entry, replacement of insulation, welding and cutting, and purging of a vessel prior to startup; also includes maintenance, repair or dismantlement of buildings, utility lines, pipelines, wells, excavations, earthworks and other structures that do not constitute an emission unit | No     | Miscellaneous<br>applicable<br>requirements |
| 61     | Containers, reservoirs, or tanks used exclusively in dipping operations to coat objects with oils, waxes, or greases  | Yes    | AACR18-2-101.57 (j)                         |
| 62     | Activities connected with industrial hygiene services   | Yes    | AACR18-2-101.57 (j)                         |
| 63     | Manually operated equipment used for buffing, polishing, carving, cutting, drilling, machining, routing, sanding, sawing, surface grinding or turning and associated venting hoods  | Yes    | AACR18-2-101.57 (j)                         |
| 64     | Individual sampling points, analyzers, and process instrumentation, whose operation may result in emissions   | No     | Miscellaneous<br>applicable<br>requirements |
| 65     | Individual features of an emissions unit, such as each burner and sootblower in a boiler  | No     | Miscellaneous<br>applicable<br>requirements |

| S. No. | INSIGNIFICANT ACTIVITY NAME  | Yes/No | Reason                                      |
|--------|--|--------|---|
| 66     | Individual equipment that is transportable or activities within a facility established for testing for purposes of research or certification | No     | Miscellaneous<br>applicable<br>requirements |
| 67     | Individual flanges, valves, pump seals, pressure relief valves and other individual components that have the potential for leaks             | No     | Miscellaneous<br>applicable<br>requirements |
| 68     | Brazing, soldering, or welding operations and associated venting hoods   | Yes    | AACR18-2-101.57 (j)                         |
| 69     | Battery recharging areas   | Yes    | AACR18-2-101.57 (j)                         |
| 70     | Aerosol can usage  | Yes    | AACR18-2-101.57 (j)                         |
| 71     | Plastic pipe or liner welding  | Yes    | AACR18-2-101.57 (j)                         |
| 72     | Acetylene, butane, and propane torches   | Yes    | AACR18-2-101.57(j)                          |
| 73     | Architectural painting and associated surface preparation for maintenance purposes at industrial facilities                                  | No     | AAC R18-2-727                               |
| 74     | Steam vents, condenser vents, and boiler blowdown  | No     | Miscellaneous<br>applicable<br>requirements |
| 75     | Equipment used exclusively for steam cleaning  | Yes    | AACR18-2-101.57(j)                          |
| 76     | Blast cleaning equipment using a suspension of abrasive in water or air and any exhaust system or collector serving them exclusively         | No     | AACR18-2-726                                |
| 77     | Surface impoundments, such as cooling ponds, evaporation ponds, settling ponds, and storm water ponds  | Yes    | AACR18-2-101.57(j)                          |
| 78     | Pump/motor oil reservoirs such as gear box lubrication   | Yes    | AACR18-2-101.57 (j)                         |
| 79     | Transformer vents  | Yes    | AACR18-2-101.57 (j)                         |
| 80     | Lubricating system reservoirs  | Yes    | AACR18-2-101.57 (j)                         |
| 81     | Hydraulic system reservoirs  | Yes    | AACR18-2-101.57 (j)                         |
| 82     | Adhesive use which is not related to production  | Yes    | AACR18-2-101.57 (j)                         |
| 83     | Caulking operations which are not part of a production process   | Yes    | AACR18-2-101.57 (j)                         |
| 84     | Emergency vents  | No     | Miscellaneous<br>applicable<br>requirements |
| 85     | Electric motors  | Yes    | AACR18-2-101.57 (j)                         |
| 86     | Cathodic protection systems  | Yes    | AACR18-2-101.57 (j)                         |

| S. No. | INSIGNIFICANT ACTIVITY NAME   | Yes/No | Reason                                      |
|--------|---|--------|---|
| 87     | High voltage induced corona   | Yes    | AACR18-2-101.57 (j)                         |
| 88     | Production of hot/chilled water for on-site use not related to any industrial process   | No     | Miscellaneous<br>applicable<br>requirements |
| 89     | Safety devices, such as fire extinguishers, if associated with a permitted emission source, but not including sources or continuous emissions           | Yes    | AACR18-2-101.57 (j)                         |
| 90     | CFC recovery equipment  | No     | 40 CFR Part 82                              |
| 91     | Soil gas sampling   | Yes    | AACR18-2-101.57 (j)                         |
| 92     | Filter draining   | Yes    | AACR18-2-101.57 (j)                         |
| 93     | General vehicle maintenance and servicing activities at the source  | Yes    | AACR18-2-101.57 (j)                         |
| 94     | Station transformers  | Yes    | AACR18-2-101.57 (j)                         |
| 95     | Circuit breakers  | Yes    | AACR18-2-101.57 (j)                         |
| 96     | Gas vent valve (A gas vent valve is an atmospheric vent, necessary as a safety precaution, anytime that maintenance is performed on a natural gas line) | Yes    | AACR18-2-101.57 (j)                         |
| 97     | Storage cabinets for flammable materials  | Yes    | AACR18-2-101.57 (j)                         |
| 98     | Fugitive emissions from landfill operations   | No     | Article 6                                   |
| 99     | Oxygen plant vents  | Yes    | AACR18-2-101.57 (j)                         |